



# Trench Closer Owner's Manual

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# CAUTION

Before using any Legacy Equipment Co. product, contact the National Diggers Hotline 811 (in the United States of America) or your local equivalent. A determination must be made as to where any underground gas lines, electrical lines, fiber optic lines, normal phone lines, or any other underground object or condition may be in the area you will be using the tile plow.

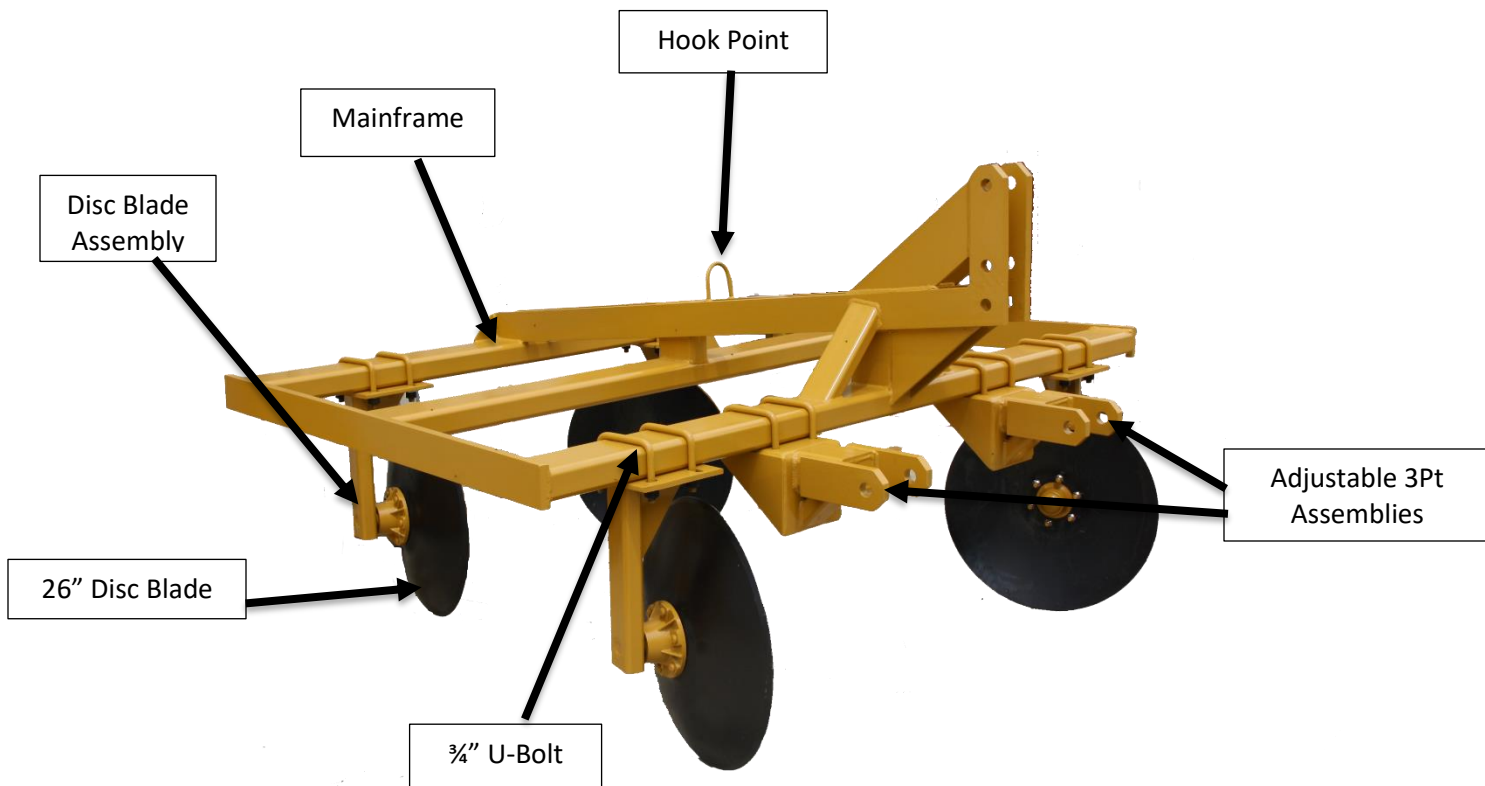
Legacy Equipment Co. is not liable for any damages or injury which may result from contact with any above ground or underground object.



**KNOW WHAT'S BELOW.  
CALL BEFORE YOU DIG.**

## Trench Closer Parts

- Mainframe
- Adjustable 3-PT Hitch Assembly (x2)
- Disc Blade Assembly (x4)
  - 2 extra optional
- 26" Disc Blade (x4)
  - 2 extra optional
- ¾" U-Bolt (x12)
- Hook Point



## Adjustable 3PT Assembly

The 3PT Assembly can be adjusted to fit a Category II, Category III Narrow, Category III, or Category IV Quick Hitch. To adjust, use a 1 1/4" Imperial Wrench to loosen the four U-Bolts on the 3PT Assembly and slide in or out to the desired width. Insert the upper pin into the appropriate hole for the desired quick hitch.

If the Trench Closer is going to be used on a 3PT without a Quick Hitch, adapter pins or bushings may be needed.



## Disc Assembly

The disc assembly can be adjusted from 15-25 degrees. To adjust, loosen the U-Bolts and turn the assembly to the desired angle.





# Trench Closer Operating Instructions

- 1) Adjust the 3PT Assemblies to the appropriate width for the tractor that will be attached to the Trench Closer.
- 2) Attach the Trench Closer to a tractor with a Category II, Category III Narrow, Category III, or Category IV Quick Hitch.
- 3) Adjust the Disc Assemblies to the desired width and angle on the mainframe.
- 4) Straddle the tile line you will be closing or mounding over.
- 5) Lower the Trench Closer to the desired depth.
- 6) Drive forward while straddling the tile line.

Before



After



# **Legacy Equipment Products**

**All equipment is available from any and all authorized Legacy Equipment Dealers.**

## **Tile Plows**

Legacy Equipment Co. has a full line of drainage tile plows used to install drainage tile.



## **Tile Stringing Trailer**

The Tile Stringing Trailer is used to transport and unroll rolls of drainage tile.



## Extra Spool

The Extra Spool is used when you may have a partial roll of drainage tile.



## Tile Cutter

The Tile Cutter is available in Small or Large sizes. It can be used to easily cut tile in one swipe when stringing tile out and when cutting mains for connections.





## Notice

- ☐ While every effort has been made to ensure the accuracy of this document, Legacy Equipment Co (LEC) nor its dealers assumes any responsibility for omissions or errors. Nor is any liability assumed for damages resulting from the use of information contained in this manual.
- ☐ LEC and its dealers shall not be responsible or liable for incidental or consequential damages; or loss of anticipated benefits or profits; or work stoppage; or loss or impairment of data arising out of the use, or inability to use any software or computer or any other components (lasers, etc.) connected to precision tile placement.

## Limited Warranty

- ☐ LEC warrants each product that it manufactures to be free from defects in material and workmanship. This warranty is applicable only for the normal service life expectancy of the product or components, not to exceed 12 consecutive months from the date of the delivery to the original purchaser. This warranty coverage applies only to the original owner and is not transferable. Under no circumstances will it cover any merchandise or components thereof, which in the opinion of the company has been subject to misuse, unauthorized modification, alterations, improper installation, maintenance, and accident or if repairs have been made with parts other than those obtained through LEC or its dealers.
- ☐ Our obligation under this warranty shall be limited to repairing at our facility or our dealerships or replacing, free of charge to the original purchaser, any part that, in our judgment, shall show evidence of such defect, provided further that such be returned within 30 days from the date of failure to LEC routed through the dealer from whom the purchase was made, transportation charges prepaid. Proof of purchase must also accompany the returning defective part.
- ☐ This warranty shall not be interpreted to render LEC or its dealer liable for injury or damages of any kind or nature to person or property. This warranty does not extend to the loss of revenue, extra labor cost associated with downtime, substitute machinery, rental, or for any other reason.
- ☐ Except as set forth above, LEC or its dealer shall have no obligation or liability of any kind on account of any of its equipment and shall not be liable for special or consequential damages. LEC and its dealers make no other warranty, express or implied, and specifically LEC disclaims any implied warrant or merchantability or fitness for a particular purpose. Some states or provinces do not permit limitations or exclusions of implied warranties or incidental or consequential damages, so the limitations or exclusions in this warranty may not apply.
- ☐ This warranty is subject to any existing conditions of supply, which may directly affect our ability to obtain materials or manufacturers' replacement parts.
- ☐ No one is authorized to alter, modify, or enlarge this warranty nor the exclusion, limitations, and reservations.
- ☐ Tractor manufacturers may deem tile plows as unauthorized modification, or as non-tractor manufactured parts or equipment thus voiding their Limited Warranty and Limitation of Liability Agreement for Agricultural Equipment. LEC does not assume any tractor/dozer repair costs incurred as a result of damage during the usage of LEC tile plow or as a result of any uncovered manufacturers warranties either stated or implied. Further questions regarding your warranty should be directed to your specific tractor company.



Notes: \_\_\_\_\_  
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**Legacy Equipment Co.**  
Warranty Card

Model: \_\_\_\_\_ Purchase Date: \_\_\_\_\_

Serial #: \_\_\_\_\_ Dealer: \_\_\_\_\_

Name: \_\_\_\_\_

Address: \_\_\_\_\_  
\_\_\_\_\_

Phone #: \_\_\_\_\_

Mail to Legacy Equipment Co. within 60 days of purchase date to register your machine.

Legacy Equipment Co  
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